



Dart Aerospace Ltd.
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Canada

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644.4121
Job Sheet 181924

Part No: 644.4121

Job Qty: 50 ea

Part Name: Washer, Nylon



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/13/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 644.4100 REV F2 IPP REV:A NEW ISSUE 16-12-07 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	8/31/18	8/31/18	0.00	0.00	Start Up Waterjet		18/08/22
100	Waterjet	50 pcs	8/31/18	8/31/18	0.00	92.59	Waterjet1		18/08/22
110	QC	50 pcs	8/31/18	8/31/18	0.00	0.00	QC2 Waterjet-1		18/08/22
120	QC	50 pcs	8/31/18	8/31/18	0.00	0.00	QC8-1		18/08/22
130	Packaging	50 pcs	8/31/18	8/31/18	0.00	0.00	Packaging3		18/08/22
140	QC21-SA	50 Ea	8/31/18	8/31/18	0.00	0.00	QC21		18/08/22

Part Op 100 - ***CUT WITHOUT ABRASIVE*** 1-Cut as per Dwg Dwg Rev: F2 Prog Rev: F2 2-Deburr as required
Descriptions: 130 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8555K999	Self-Lubricating MDS-Filled Nylon Sheet 1/32" x 12" x 24"	1.5000 sf (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8555K999	2	5	0

Part Specifications

Specifications could not be found.

Plex 8/13/18 2:34 PM Dart.lajeunesse.marie



Container No: S104124



Part: 644.4121

Job No: 181924

Serial No/Batch: S104124

Revision: F2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/22/18

8105 S S DUA

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					